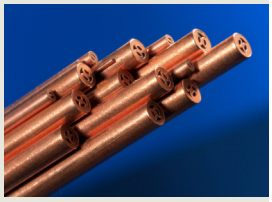
MADRA
Erodierbohren

BT-9070 ATC

- demanding applications require highly productive machines
- eroding liquid “WATER“ or for higher output “WITOL-BT”
- drillings with electrode diameters from Ø 0.2 to 4 mm into:



- carbide optional c-box
- hardened steel
- stainless steel
- copper
- brass
- aluminium

Information

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The best recommendations for our “BOHRTEUFEL”
are the people operating it.

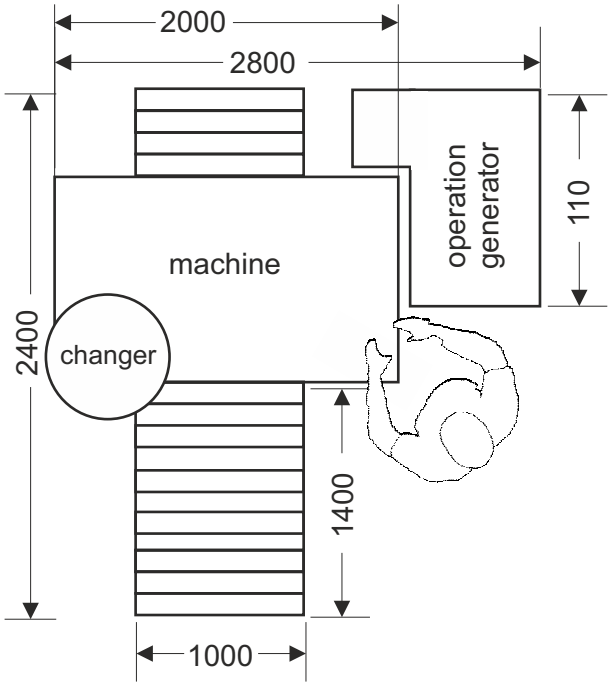
Technical data on back side
Subject to change

MADRA BT-9070 ATC

technical details	BT-9070 ATC	
clamping area	900 x 720	mm
X-stroke	720	mm
Y-stroke	900	mm
W-stroke	470	mm
servo-controlled Z-axis	410	mm
max. electrode length	400 automatic	mm
max. electrode length	500 manual	mm
max. work piece height	520	mm
max. work piece weight	1.200	kg
compressed air	6	bar
power input	3,5	kVA
total weight	2.900	kg
autom. electrode changer (reliably exchange from 0.5 mm)	20 station	

- generator parameter can be set by technology data or can be freely selected
- CNC-control unit up to 8 axes
- USB, network compatible
- positioning programms

option:
- booster for machining with electrode diameter up to 6 mm
- c-box for carbide machining
- rotary head
- indexer
- tank- and filter unit
- luenette for small electrodes



Information