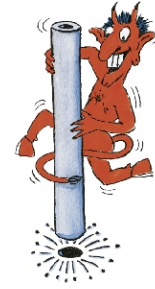


MADRA-EDM

Bohrerrodieranlagen

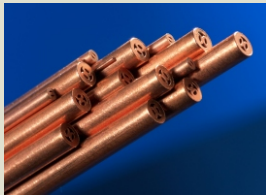
Original



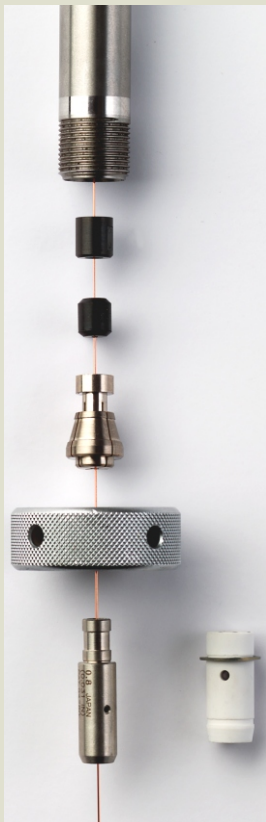
Madra-Bohrteufel

MADRA BT-2 CNC high-class - long-lasting - reasonably priced

- o demanding applications require highly productive machines
- o drillings with electrode diameters from 0.2 to 6 mm into:



- o hardened steel
- o carbide
- o stainless steel
- o copper
- o brass
- o aluminium



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The best recommendations for our "BOHRTEUFEL"
are the people operating it.

Technical data on back side
Subject to change

Information

MADRA-EDM

MADRA BT-2 CNC

technical details

BT- 2 CNC

clamping area	mm	600 x 300
max. work piece height	mm	350
X-stroke	mm	340
Y-stroke	mm	240
adjustable range W-axis	mm	200
servo-controlled Z-axis	mm	0,01 - 330
digital display	X - Y - Z - Achse	
max. electrode length	mm	400
filter unit	liter	200
max. work piece weight	kg	200
compressed air	bar	6
power input	kVA	3,5
total weight	kg	950

- CNC-control unit up to 8 axes
- USB, LAN
- Positioning programmes
- electronic handwheel
- motor adjustable W-axis (rough adjustment)
- servo-controlled Z-axis
- pulse generator integrated in substructure of machine
- generator parameter can be set by technology data or can be freely selected
- electrodes up to 400 mm length
- filter unit (paper filter) provides clean medium (important for small electrodes)

