

Low cost  
starter model

# MADRA-EDM

Bohrerrodieranlagen

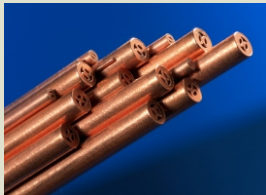
Original



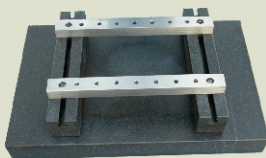
## MADRA BT-1

Madra-Bohrteufel  
high-class - long-lasting - reasonably priced

- o demanding applications require highly productive machines
- o drillings with electrode diameters from 0.3 to 3 mm into:



- o hardened steel
- o carbide
- o stainless steel
- o copper
- o brass
- o aluminium



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The best recommendations for our "BOHRTEUFEL"  
are the people operating it.

Technical data on back side  
Subject to change

Information

## MADRA BT-1

### technical details

clamping area	mm	550 x 360
max. work piece height	mm	300
X-stroke	mm	350
Y-stroke	mm	250
adjustable range W-axis	mm	270
servo-controlled Z-axis	mm	0,01 - 380
max. electrode length	mm	400
max. work piece weight	kg	200
area	mm	1250 x 1010
total height	mm	1980
total weight	kg	750

- motor adjustable W-axis (rough adjustment)
- electrode diameters from 0.3 to 3.0 mm
- electrodes up to 400 mm length
- stone table
- clamping area 360 x 320 mm
- max. work piece size 790 x 430 mm
- electrode collet via gear rim chuck
- halogen machine lamp
- drilling depth free programmable automatic depth switch-off
- drill pattern programmable

